MODEL EA-681-CM

Extruded Aluminum Louver • 6" Deep • 35° Straight Blades • Combination Adjustable • Concealed Mullion

Standard Materials and Construction

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FRAME:	.081" thk. (nominal) extruded aluminum, 6063-T52/T6 alloy.
BLADES:	Stationary blades are .081" thk. (nominal) extruded
	aluminum 6063-T52/T6 alloy. Adjustable blades are
	.125" thk. (nominal) extruded aluminum 6063-T52/T6 alloy.
	Blades are approximately 41/2" on centers.
LOUVER FACE:	Full width sill with head and blades contained
	within jambs. Concealed mullion with continuous length
	stationary blade.
LINKAGE:	Extruded aluminum, concealed in the channel out of
	the airstream. The pivots, which rotate in Celcon bearings,
	are .50" dia. Zinc plated machined steel. The pivot is locked
	to the ⁵ / ₁₆ " dia. aluminum linkage rod by a ¹ / ₄ - 20 set screw
	with epoxy locking patch.
BEARINGS:	Celcon bearing material so there will be no metal to metal
	scraping.
SHAFTS:	.50" dia. aluminum "Pin-Lock" rod.
SEALS:	Extruded silicone rubber seals at blade edge. Foam on
	bottom blade and polycarbonate jamb seals. Standard
	stainless steel at jambs required on painted louvers.
SCREEN:	(When indicated, in a removable frame)
	1⁄2" flattened aluminum, .051" thk.,
-or-	Insect screen ¹⁸ / ₁₆ aluminum mesh, .011" dia.,
-or-	1/2" sq. mesh intermediate double crimped
	aluminum wire, .063" dia.
FINISH:	Mill.

Options

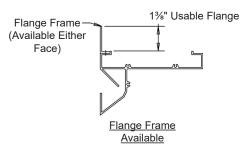
Finishes - Enamels, Epoxies, etc. Other screens available. Actuators - Electric, Pneumatic, Manual, etc.

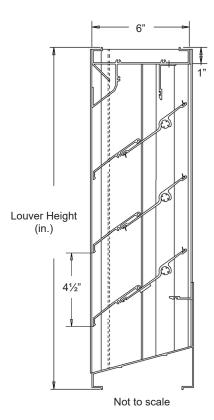
<u>Notes</u>

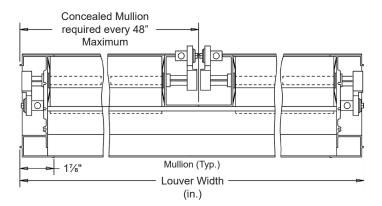
- 1. ¹/₂" nominal deduction will be made to the opening size given.
- 2. Approximate shipping weight is 5.0 lbs./sq.ft.

Louver Sizes

Min Panel	Max Single Panel					
12"W x 16"H	96"W x 72"H					







* Visible Mullion required every 96" maximum.

Item #	Qty	Width	Height	Width	Height	Mullion	Туре	Location		00
		Openi	ng Size	Louv	er Size	wiullion	Screens			Union Made
Arch. / Eng.:						EDR:		ECN:	Job:	
Contractor:										
Pi	roject:					Date:		DWN:	DWG:	



In the interest of product development, Arrow United reserves the right to make changes without notice. 450 Riverside Dr • Wyalusing PA, 18853 • Phone 570-746-1888 • Fax 570-746-9286 AUI-12-01-12